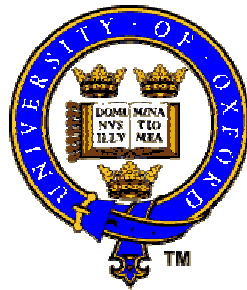


Linear Collider Alignment

(why it is important and how to get it)

Grzegorz Grzelak



Workshop on Higgs Physics at Future Colliders, Warszawa, 22 XII 2004

Introduction and motivation

- **Detector vs. “machine”**
- **Accelerator: the real challenge**
- **e⁺/e⁻ high intensity sources**
- **High beam energy**
- **High luminosity (colliding nano-meter size beams)**
- **Polarisation**
- **beam diagnostic (laser wires, BPM,...)**
- **Beam-based feedback to IP**
- **Accelerator alignment and stabilisation:**
 - -- main linac
 - -- beam delivery and final focus (final doublet)

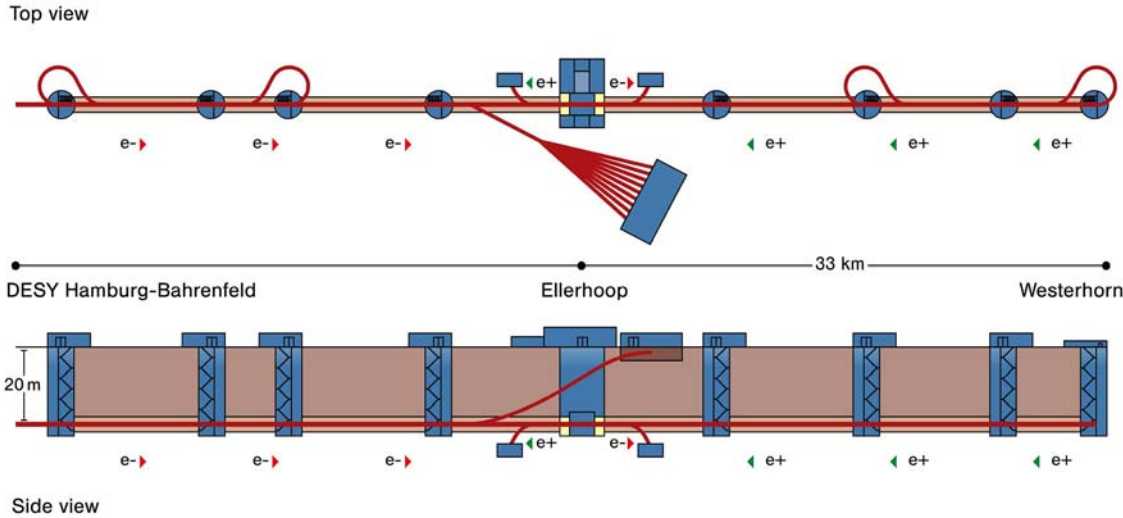
Linear Colliders

(using Tesla specification)



Linear Colliders

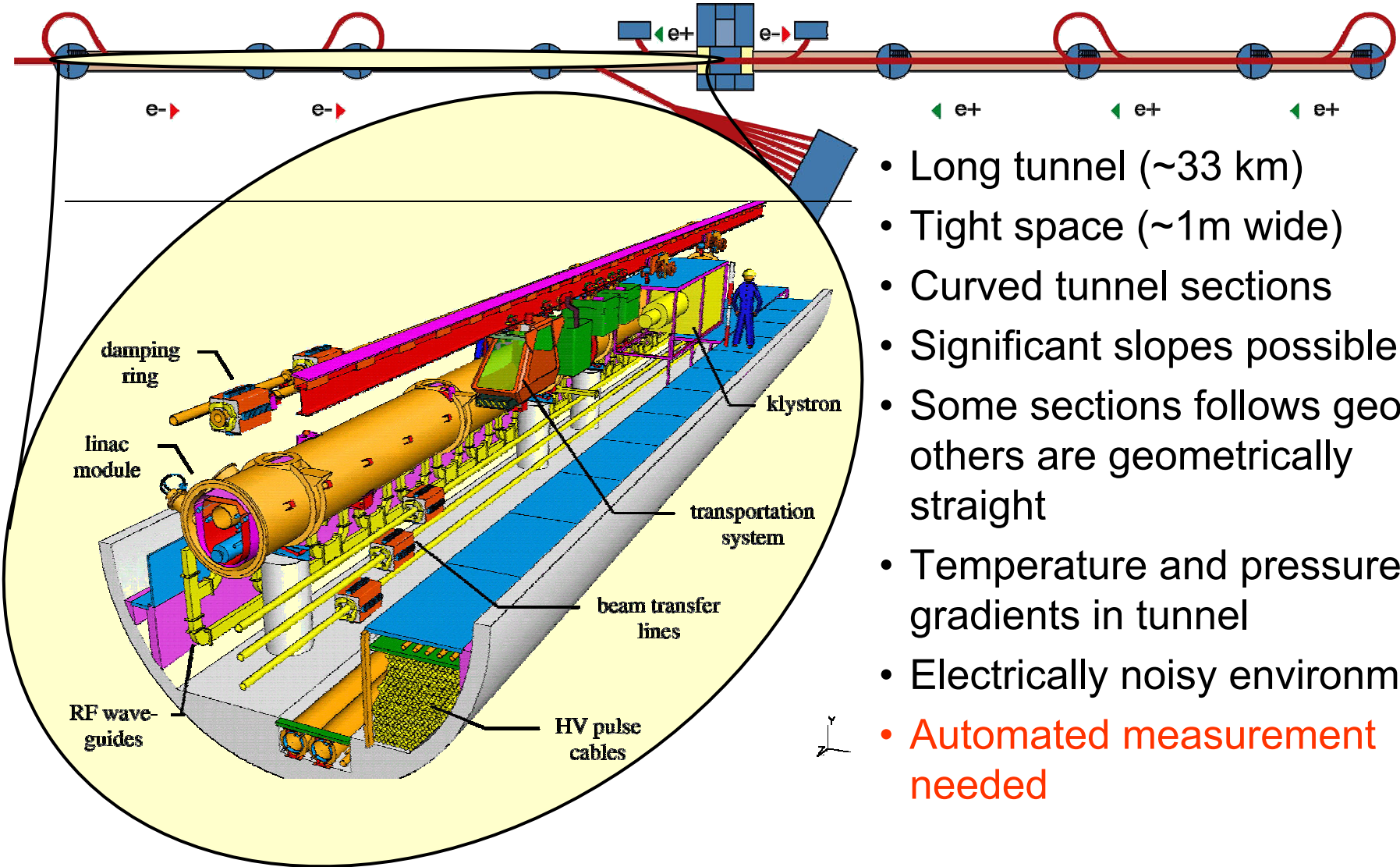
(for example Tesla)



- Beam energy $O(500\text{GeV})$
- Beams start at $O(0.1\mu\text{m})$
- beams end up $O(1\text{nm})$ at interaction point
- no recirculation, you just have one shot to collide a given bunch

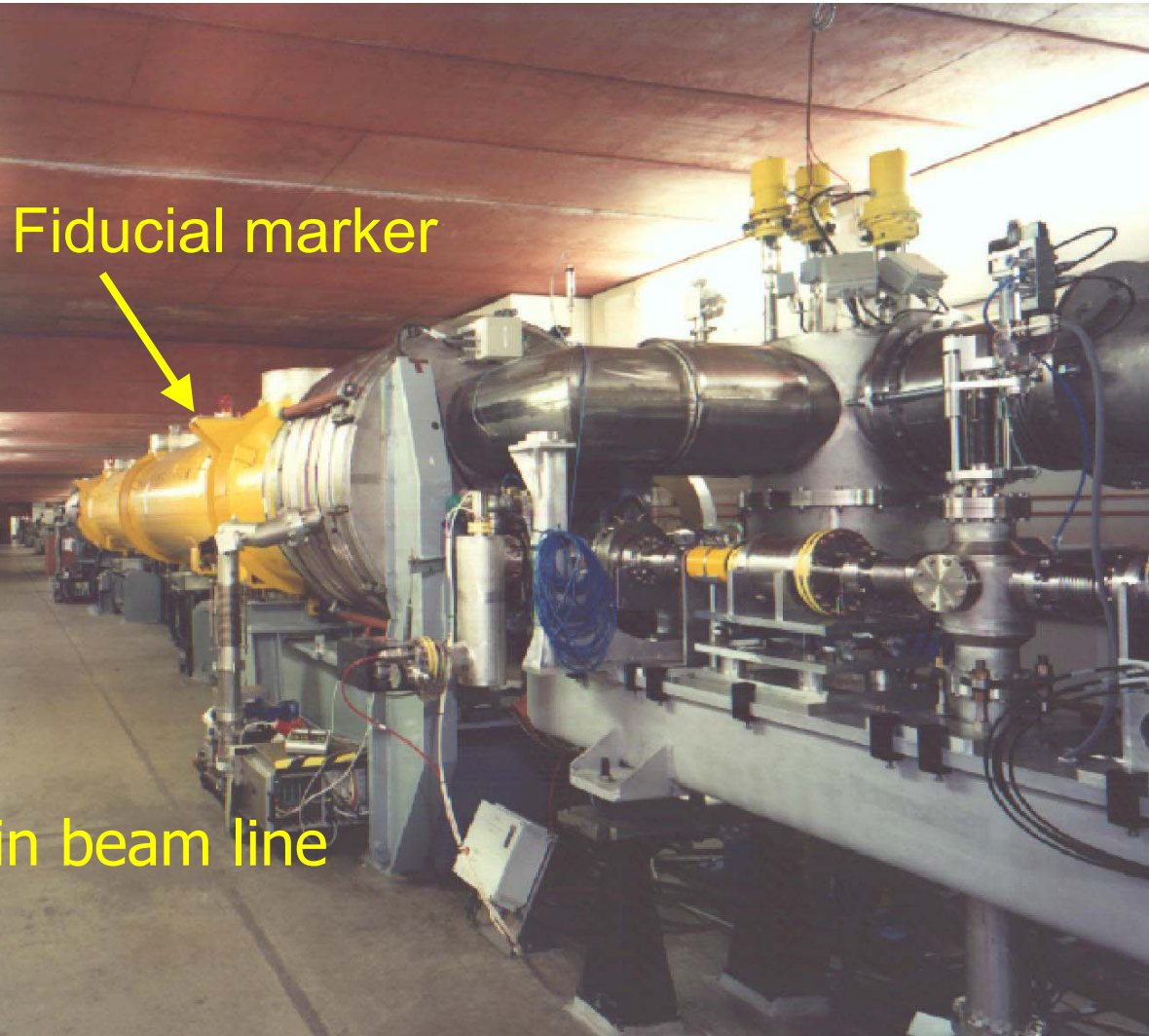
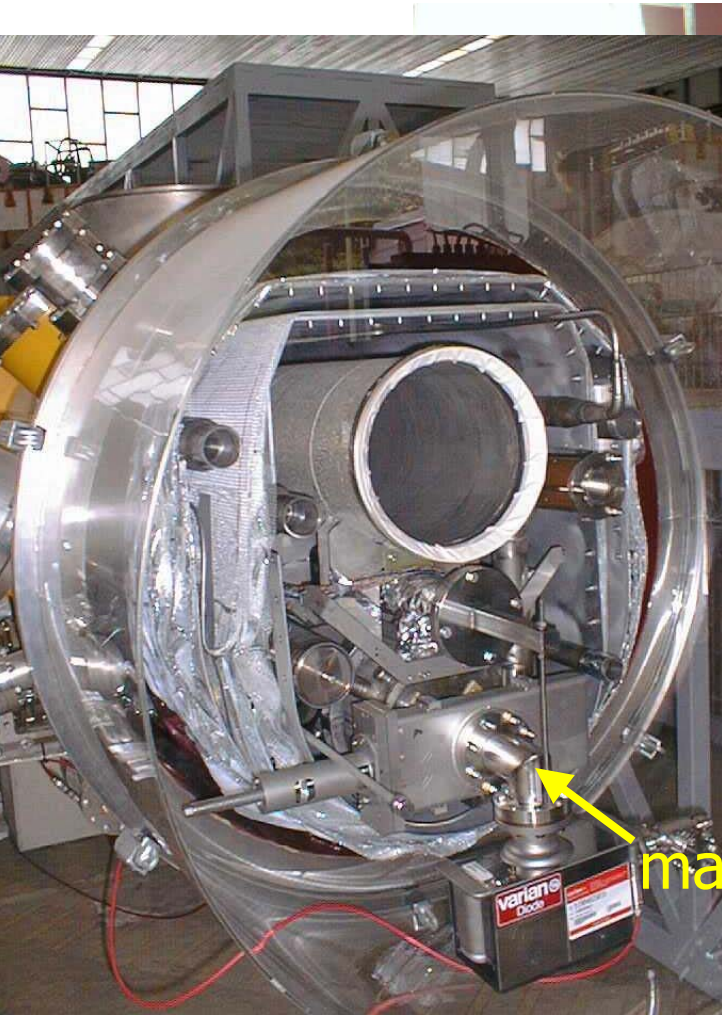


Survey and Alignment Problem



- Long tunnel (~33 km)
- Tight space (~1m wide)
- Curved tunnel sections
- Significant slopes possible
- Some sections follows geoid, others are geometrically straight
- Temperature and pressure gradients in tunnel
- Electrically noisy environment
- Automated measurement needed

LC Survey Problem



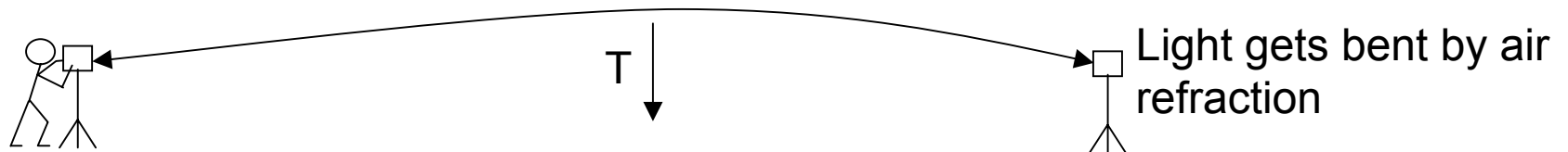
Survey and Alignment Problem

- **TESLA Specification:**
 - **200 μm vertical over 600 meters (=betatron wavelength)**
- Survey procedure is needed during:
 - Tunnel construction
 - Installation of collider components
 - Accelerator maintenance/repairs
- Open air survey too slow and too inaccurate
- Need **new instrument** that matches requirements
- New technology : **FSI – Frequency Scanning Interferometry (distance measurement) and Laser Straightness Monitors (LSM)**

200 μm over 600m

Why is this hard ?

- Temperature & pressure gradients inside collider tunnel affect open-air measurements



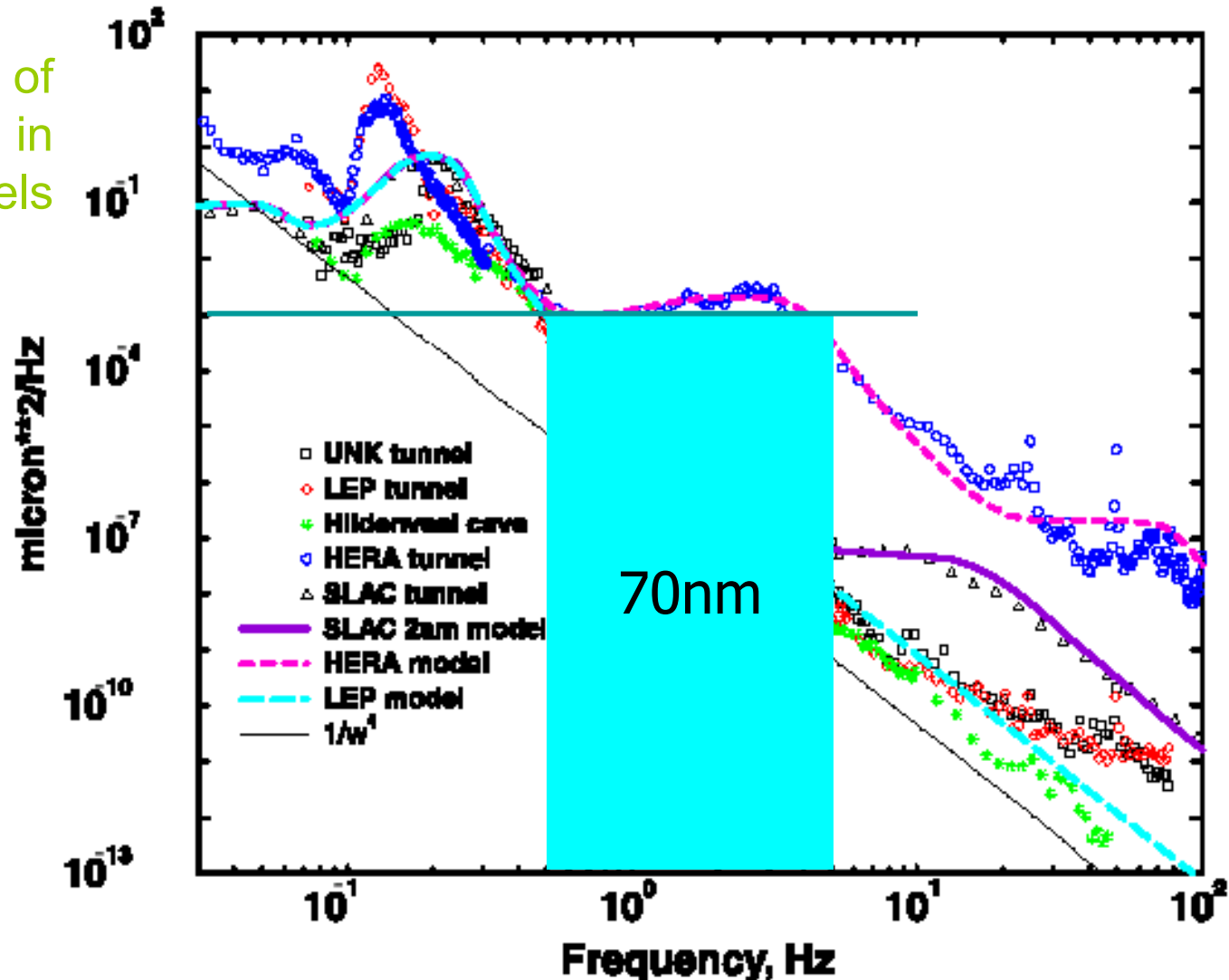
- Ground motion will misalign collider; so survey must be quick



- This prevents use of conventional open-air surveying techniques

LCs move... (time scales of ground motion)

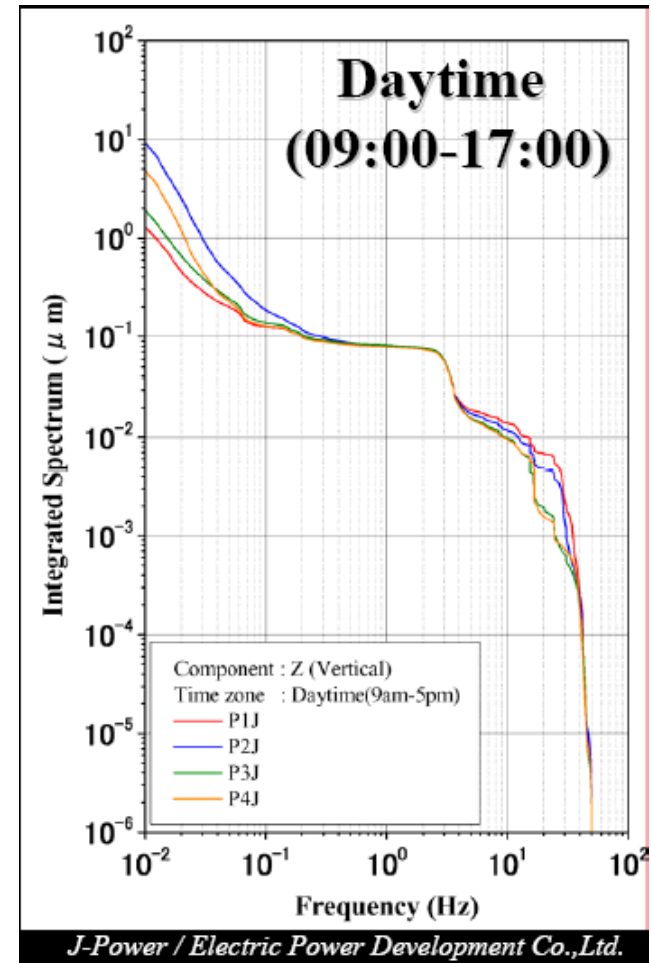
Powerspektrum of ground motion in various HEP tunnels



LEP:
60 to 180 $\mu\text{m}/\text{Jahr}$

Parameters to Consider (KEK data)

- Stabilize: 0.01 – 100 Hz
- Movements up to 10 μm
- **Stabilize Vertical axis only!**
- Stabilization to a precision of ~ 10 nm



Integrated spectrum of vertical motion

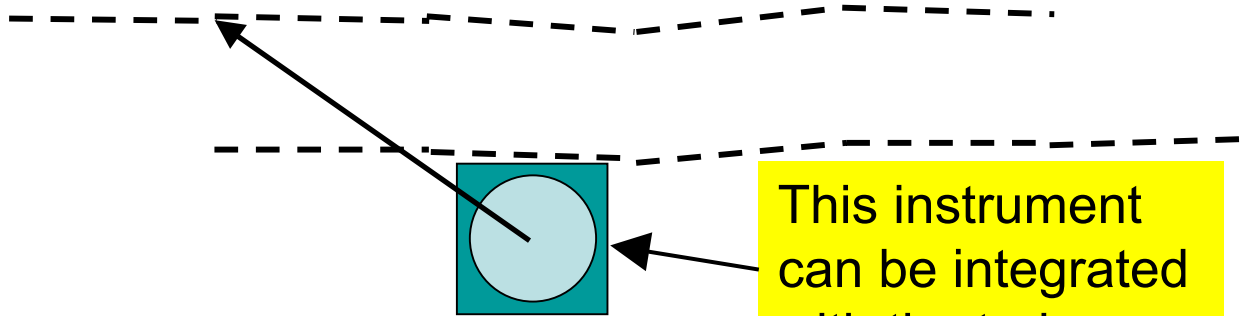
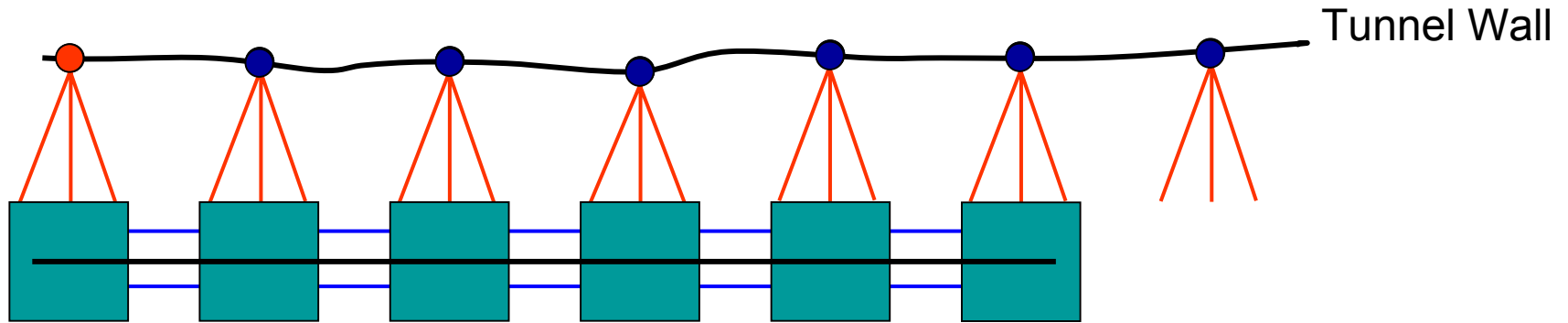
Generic Solution for LC tunnel

- Collider has large number of marker (many lines)
- Collider markers are irregular (not good for automation)
- Tunnel needs to be surveyed long before collider is installed
- **Use a two step process**
 1. Survey regularly spaced markers in tunnel wall
 2. Survey collider components against markers

Concept developed by Oxford **LiCAS** group and Applied Geo-DESY team.

LiCAS = Linear Collider Alignment and Survey

Survey Implementation

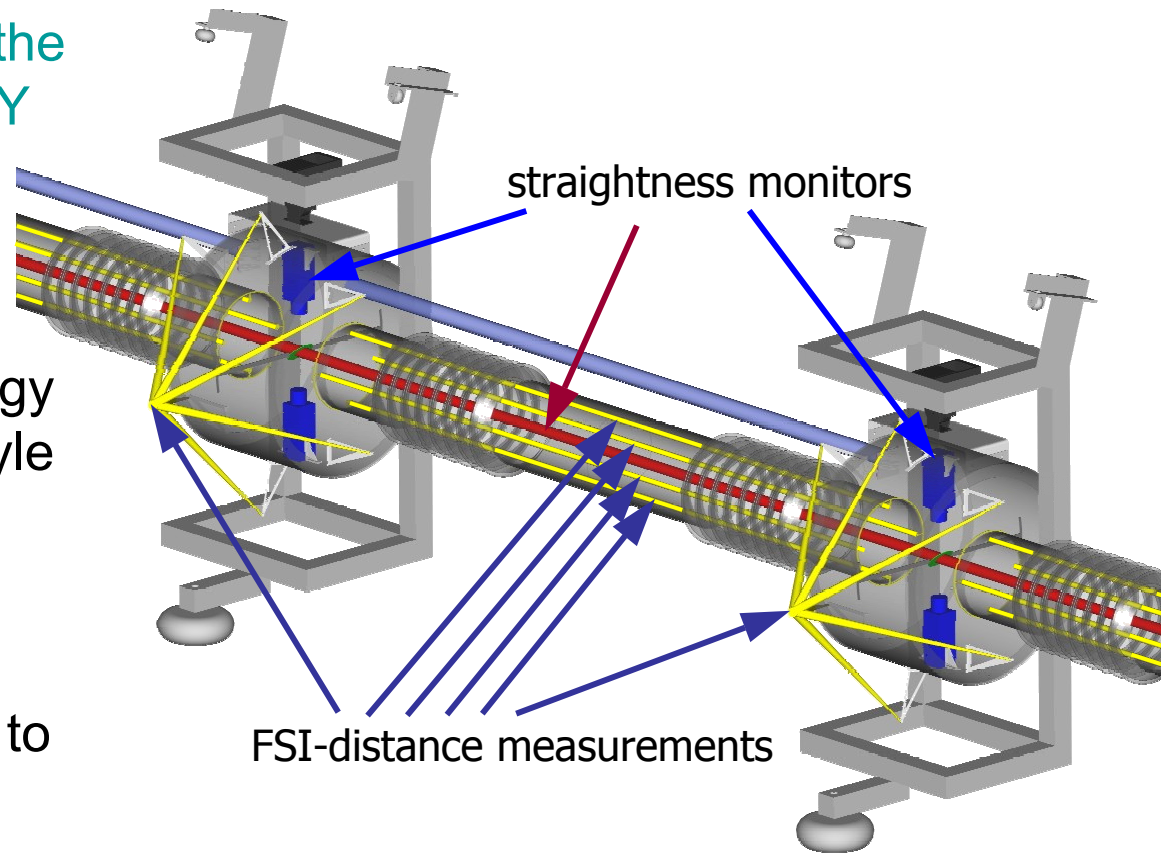


Reconstructed tunnel shapes (relative coordinates)

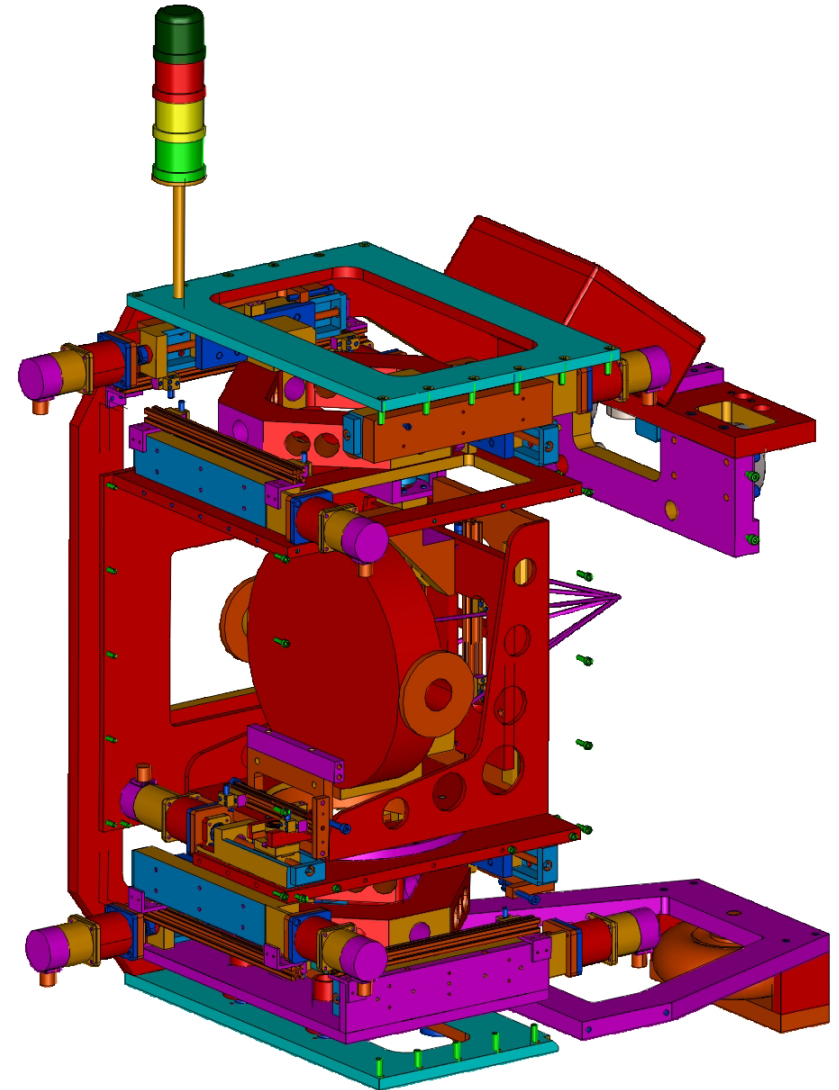
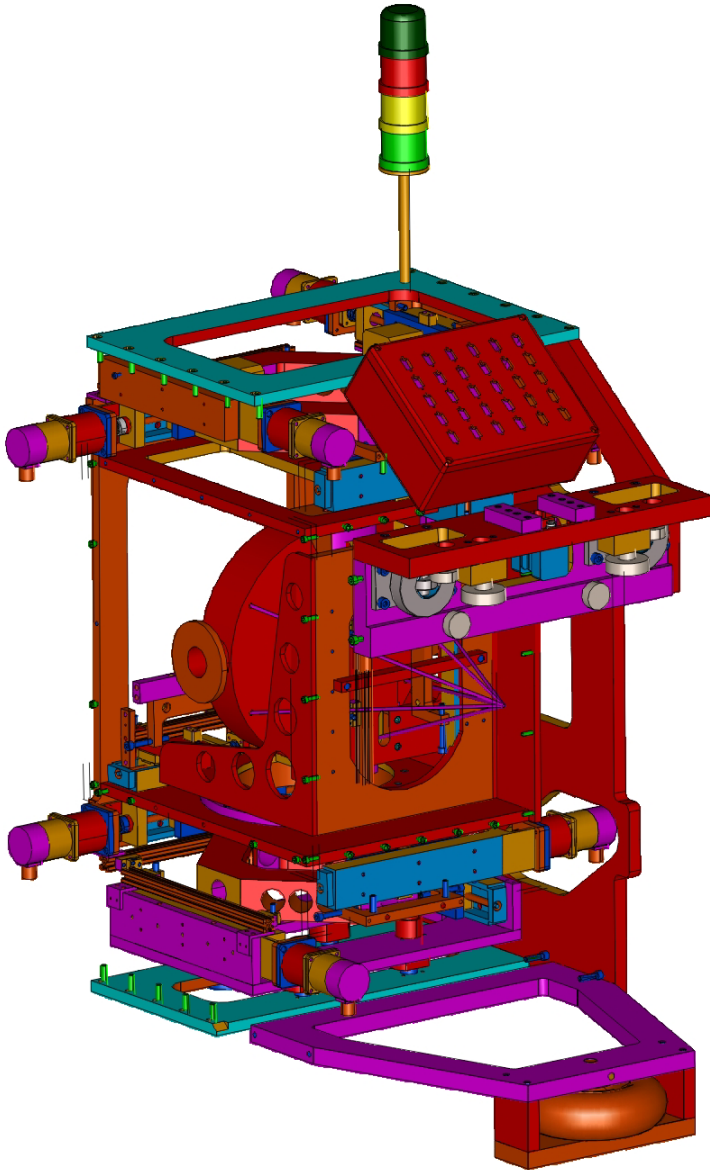


LiCAS Implementation

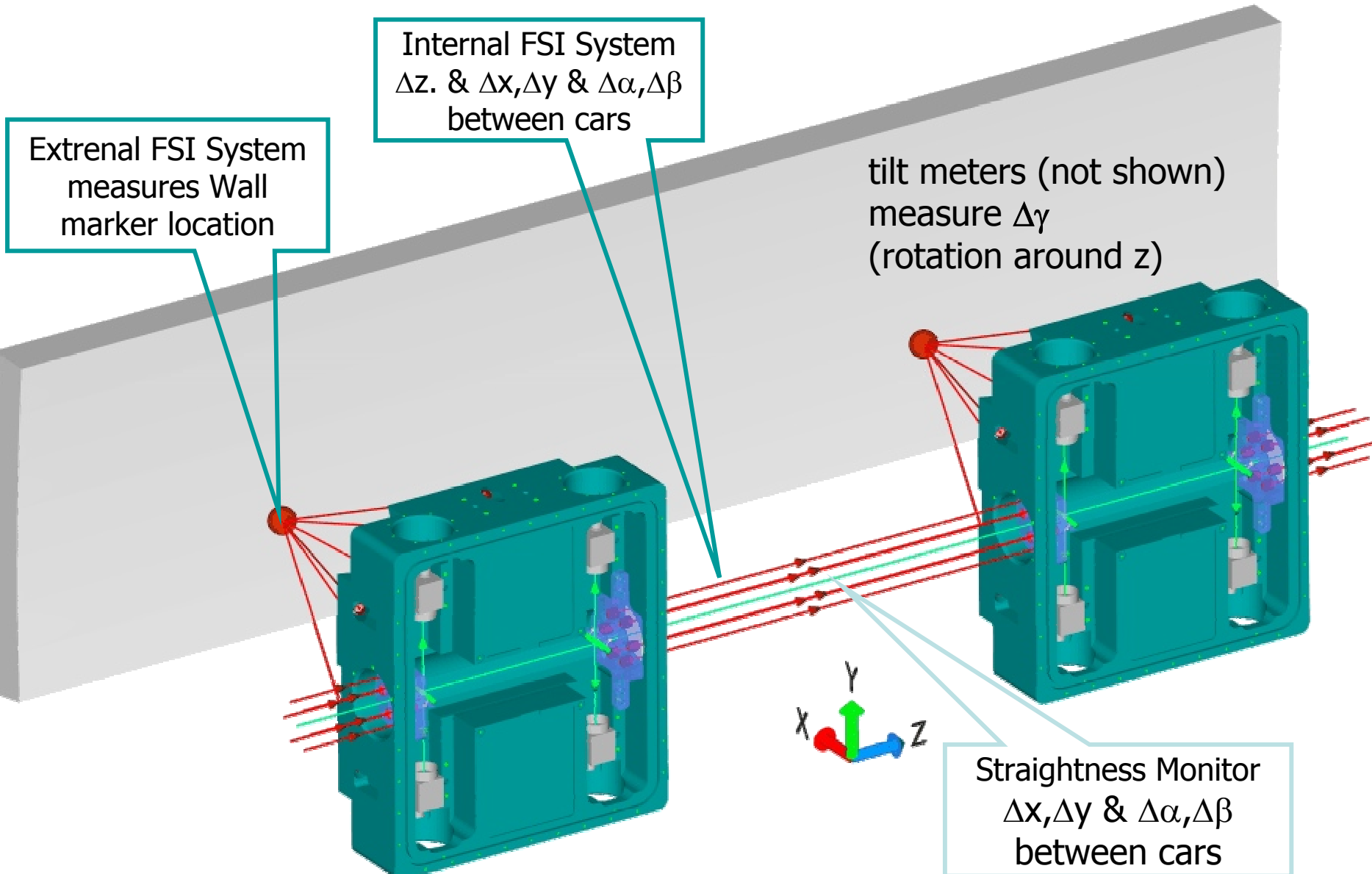
- Mechanical concept of the train developed at DESY
- Internal Laser lines (FSI, SM) operate in vacuum
- Scalable laser technology (EDFA & TELECOM style infrared lasers)
- Prototype @DESY in dedicated test tunnel
- Advantages comparing to conventional HLS systems:
 - Operates in inclined and curved tunnels
 - Higher intrinsic resolution and faster survey
 - cheaper



LiCAS Mechanical Design & ...



LiCAS Principle



Mechanical Reality

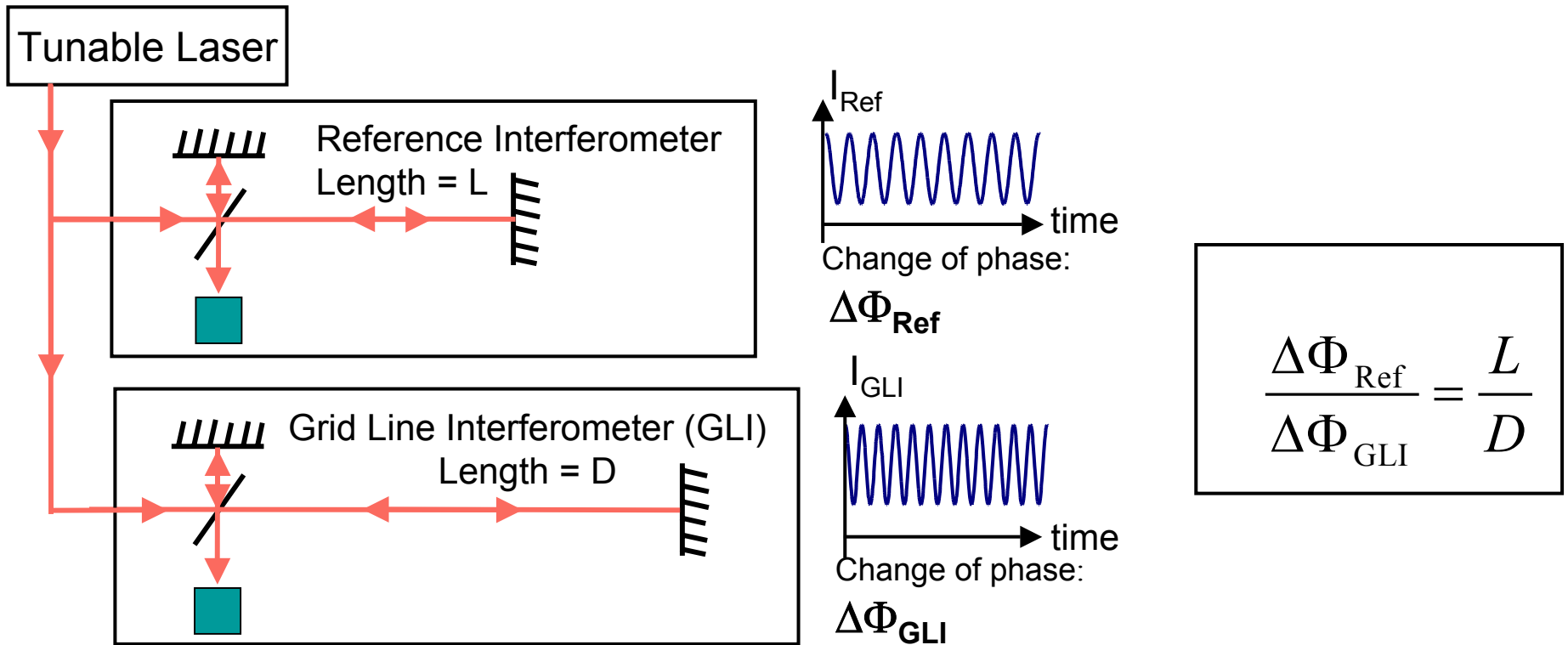
Mechanical body of a car that will hold the LiCAS sensors and move them into a straight line.

Now with all motors in fully functional test stand at DESY



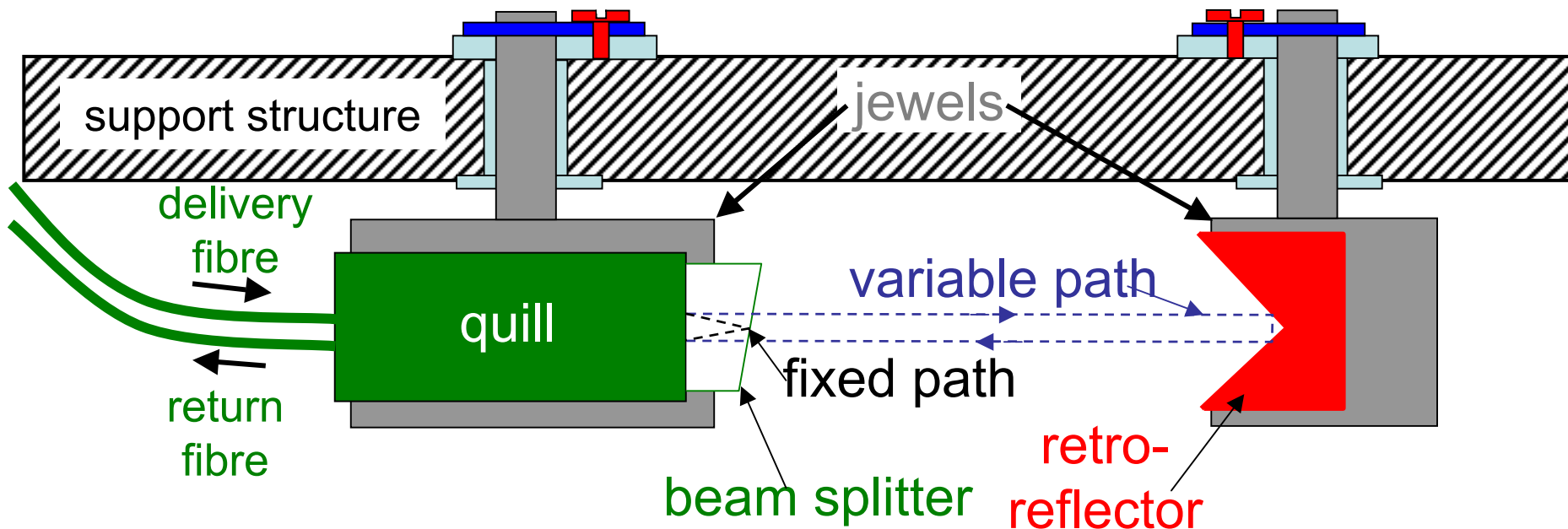
FSI Principle

- Interferometric **ABSOLUTE** length measurement system
- Originally developed at Oxford for online alignment of ATLAS SCT tracker
- Required measurement precision is $1\mu\text{m}$ over 5m



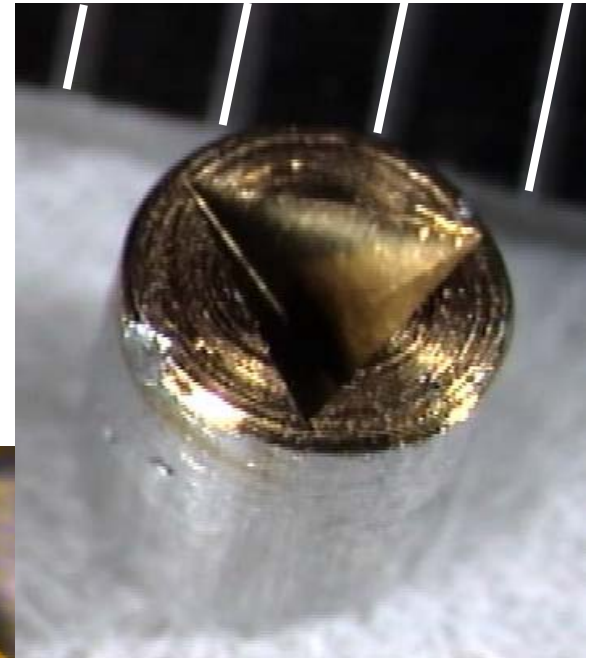
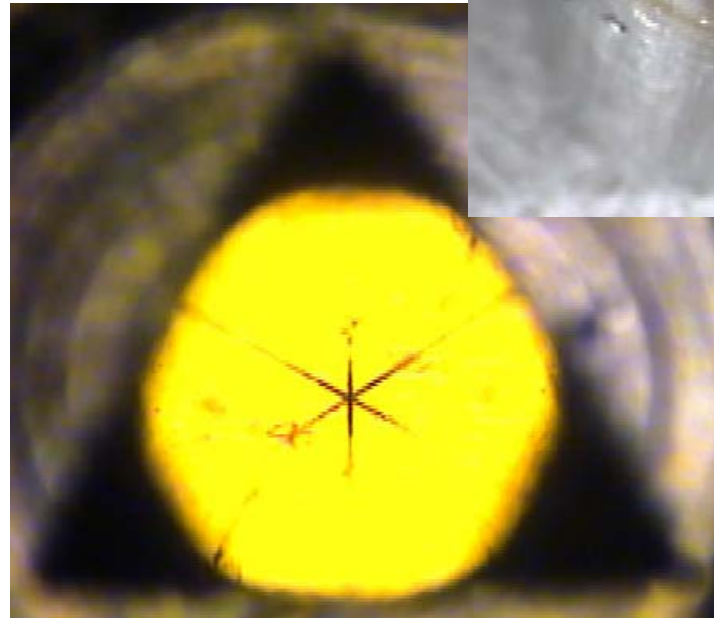
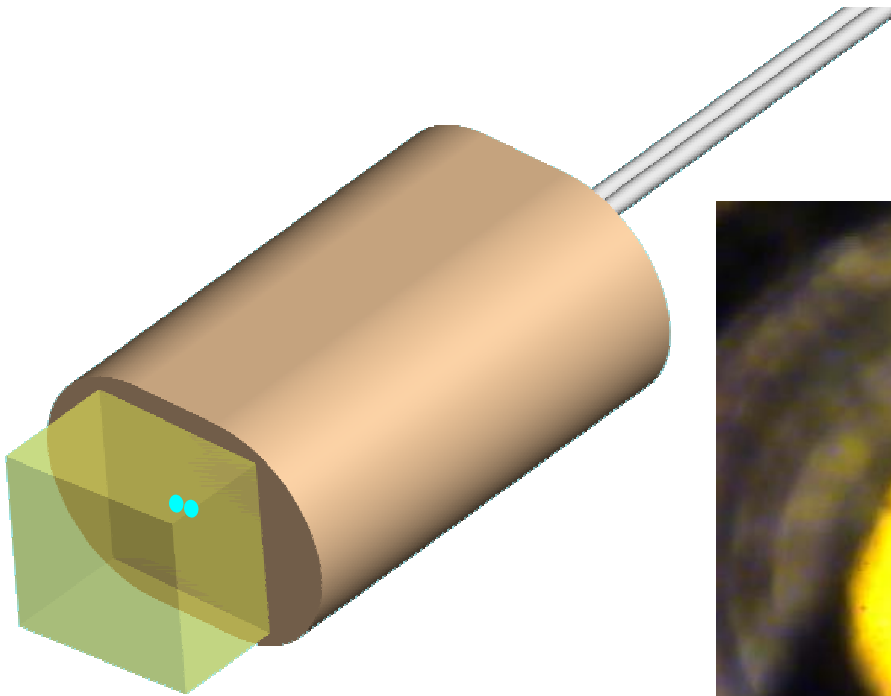
ATLAS Grid line interferometers

- GLI's do the length measurement



ATLAS FSI components

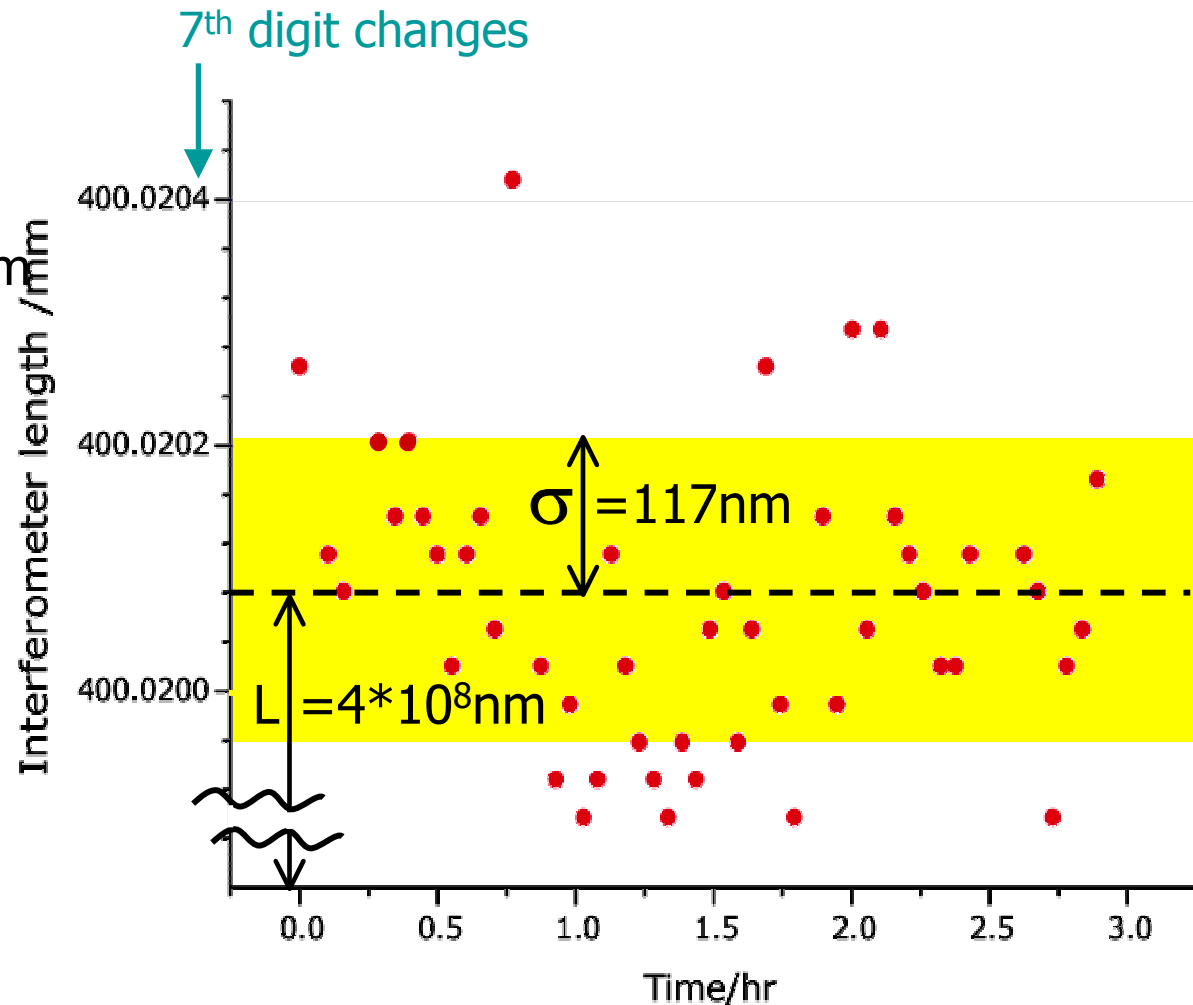
- Retro Reflectors
- Quills



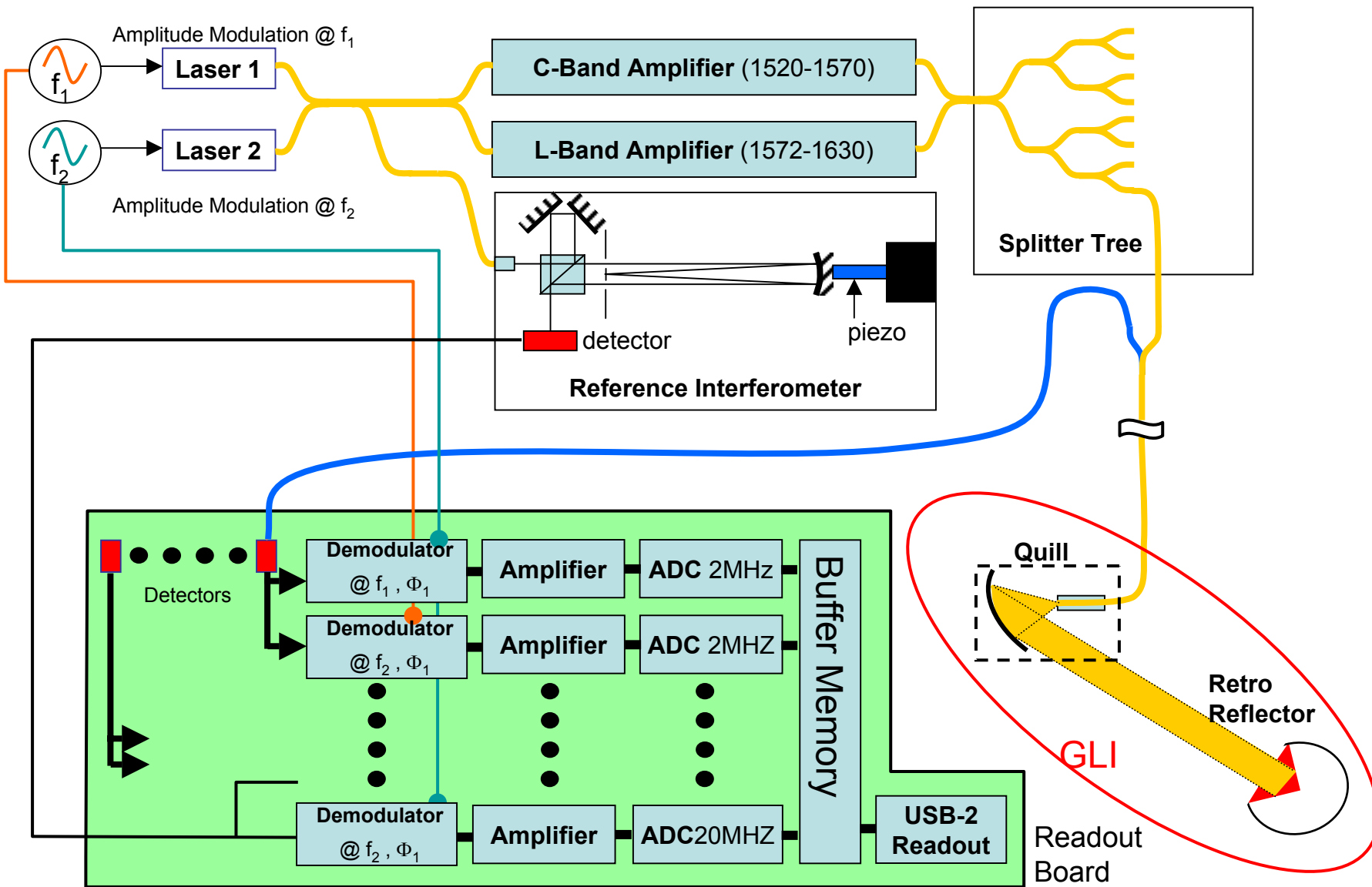
FSI: resolutions

FSI extrapolation

- Today:
 - $\sigma = 117 \text{ nm @ } L=0.4\text{m}$
 - $\sigma L/L = 0.29 \text{ ppm}$
- Phase I:
 - $\sigma=1 \text{ }\mu\text{m @ } L=5\text{m}$
 - $\sigma L/L = 0.5 \text{ ppm}$
- Phase II:
 - $\sigma=1 \text{ }\mu\text{m @ } L=10\text{m}$
 - $\sigma L/L = 0.1 \text{ ppm}$

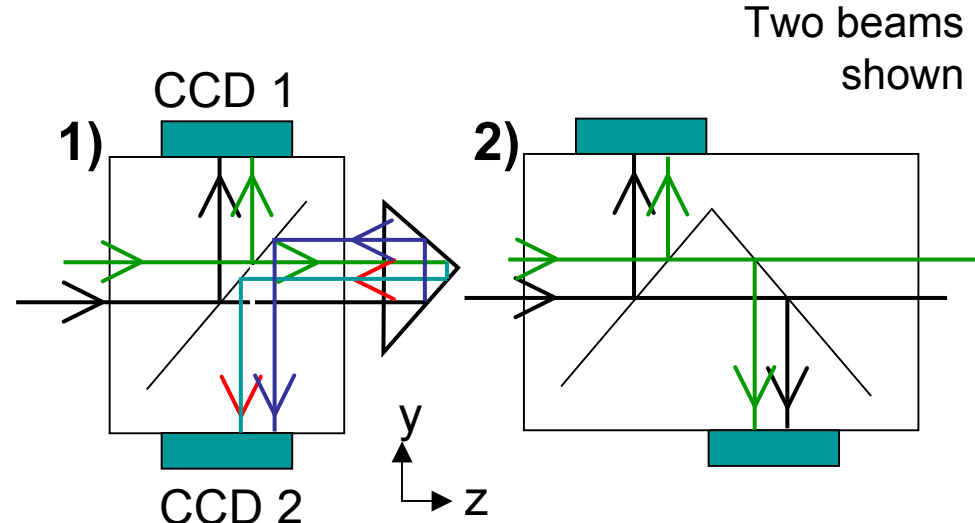


FSI System



Straightness Monitor

- Two parallel laser beams
- Low coherence length diode laser to avoid interference on CCD
- Two possible splitter configurations
- Measure transverse translations
- Need $1\mu\text{m}$ precision over length of train
- 1:10 demagnification optics to increase dynamic range $\rightarrow 0.1\mu\text{m}$ CCD resolution
- Measure rotations around x and y axis

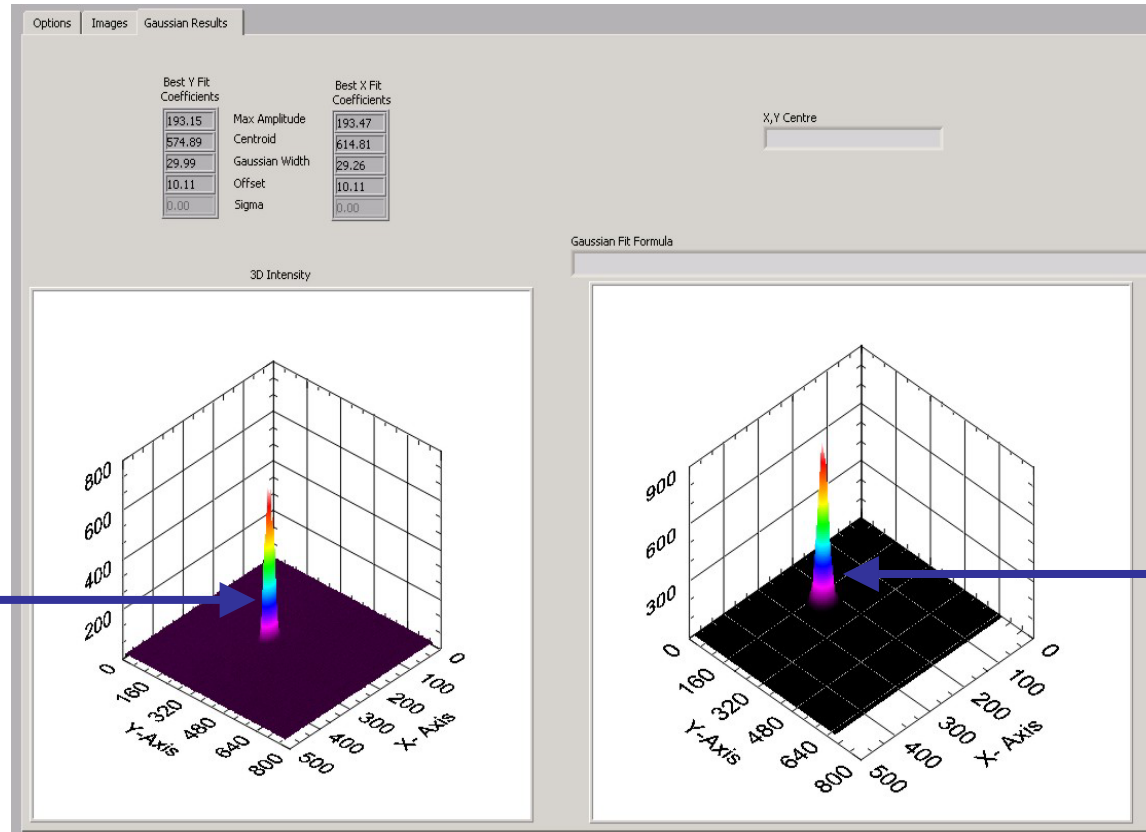


Translation:
Spots move
same direction

Rotation:
Spots move
opposite directions

SM: Results

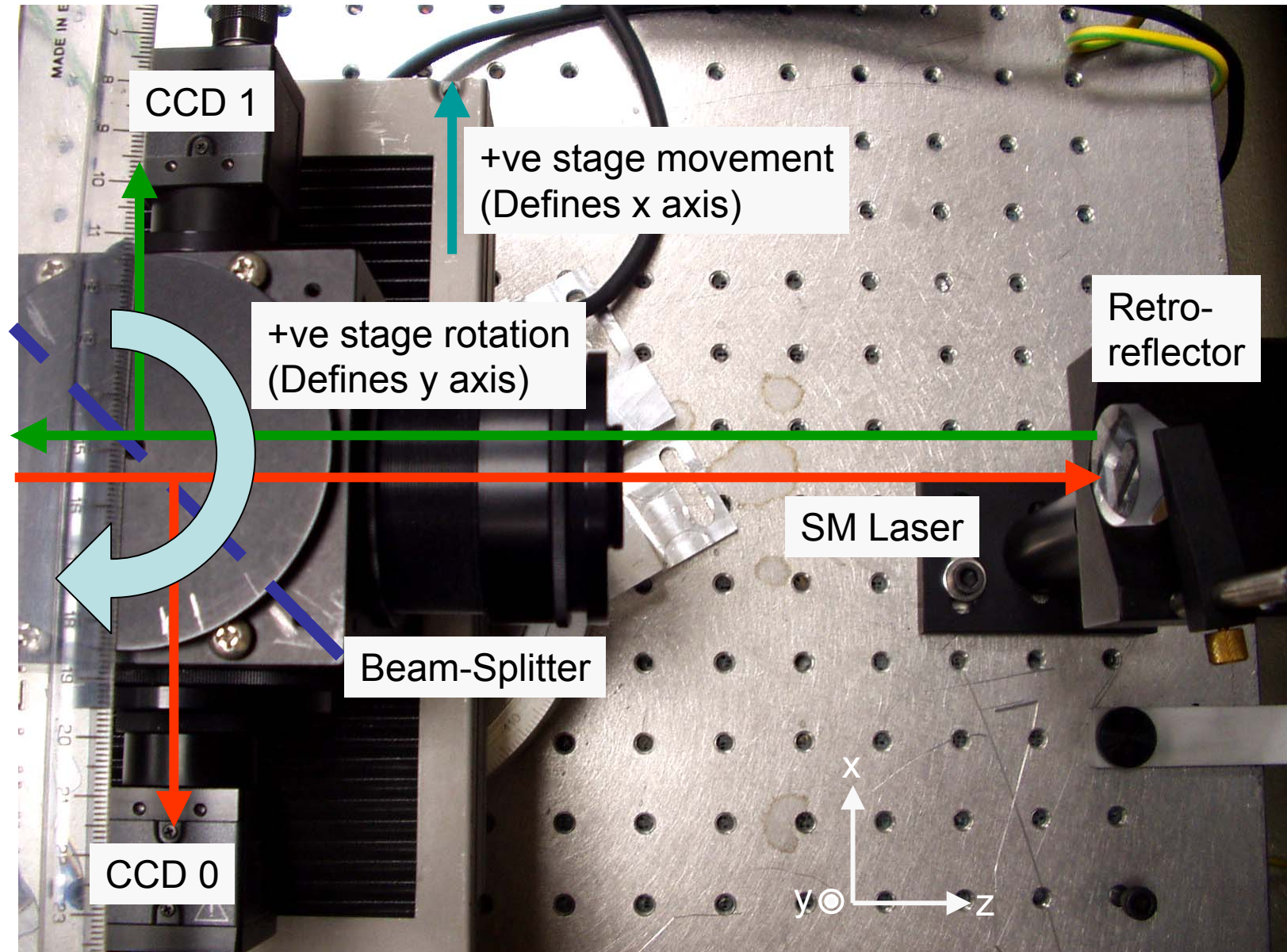
Basic SM optics has been set-up.



Camera looking at low-coherence laser

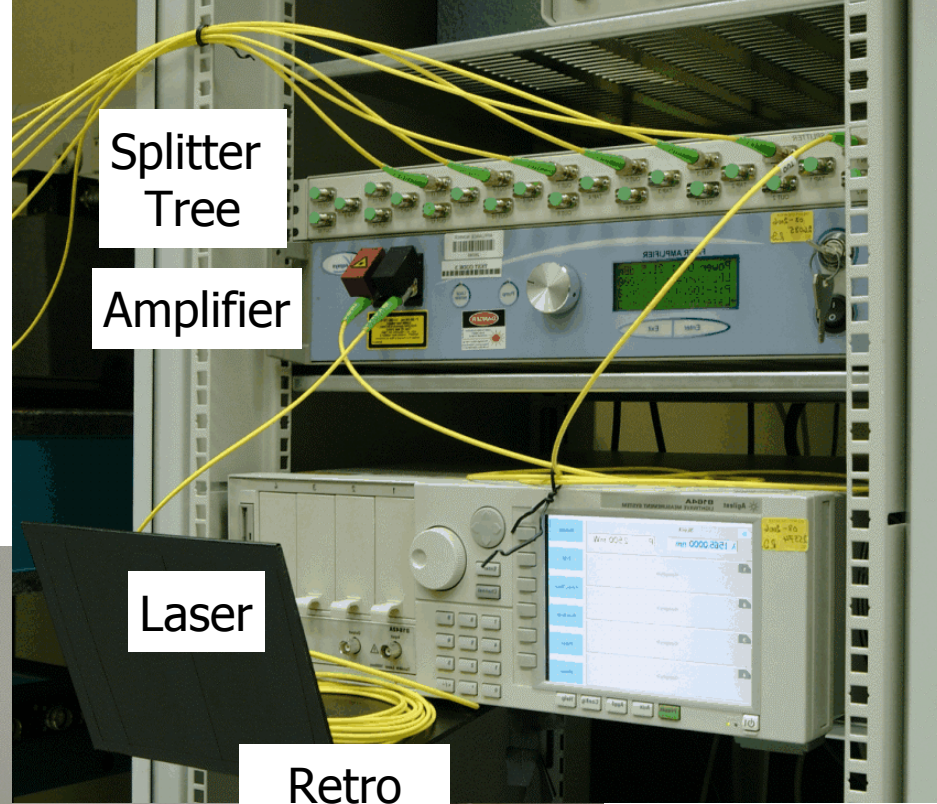
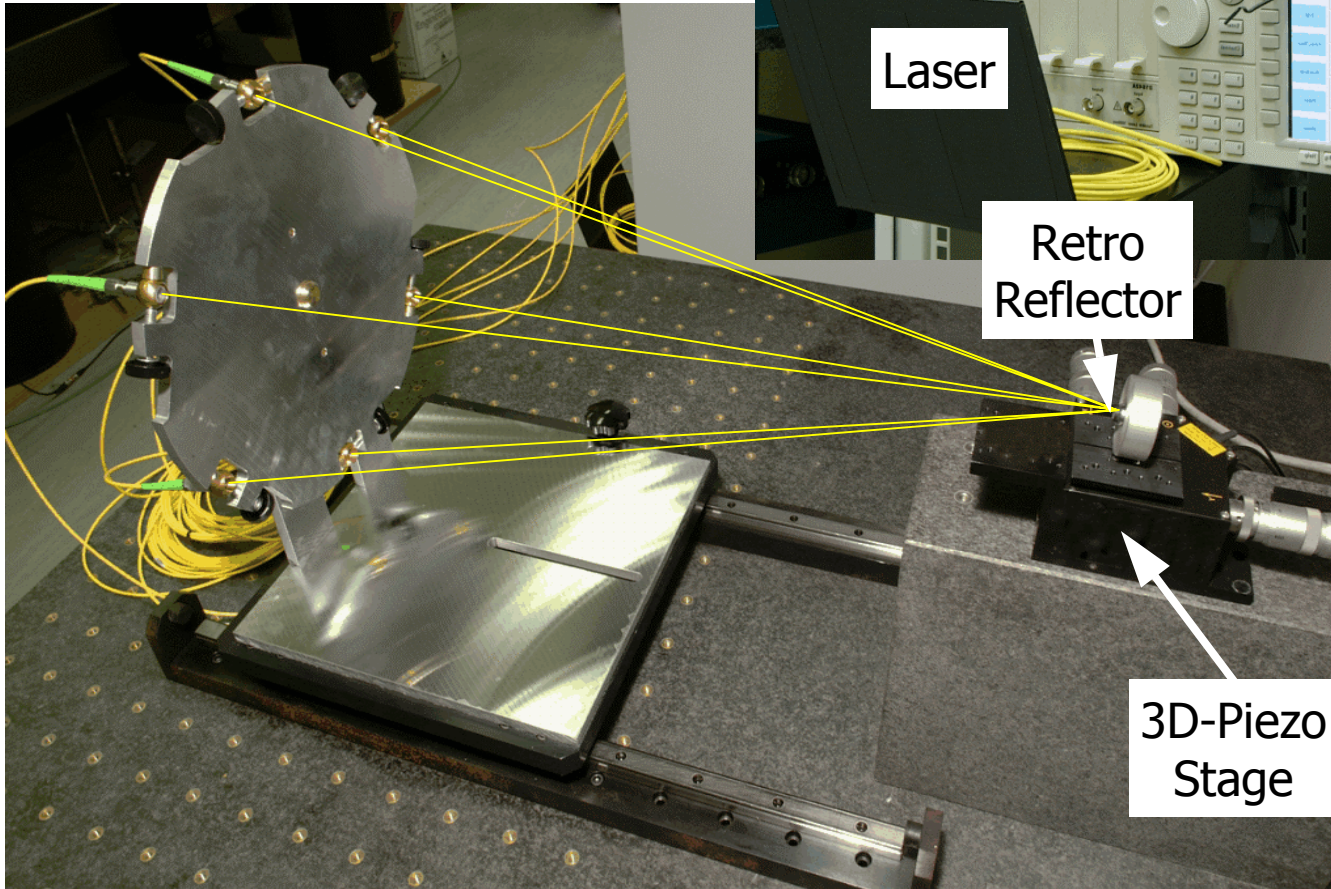
Fitted Gaussian to camera image

Current SM Setup



New FSI Work

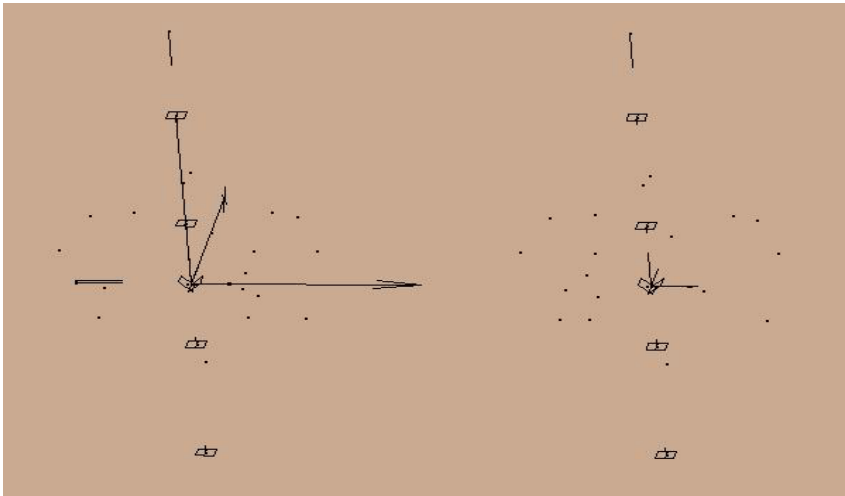
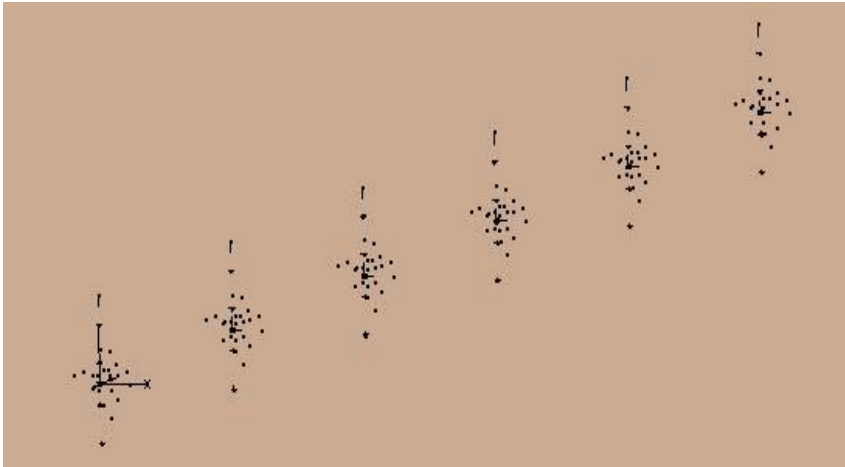
- Short 6-line FSI system for 3D wall marker reconstruction. Expect data December 04



Retro Reflector

3D-Piezo Stage

Simulation Software

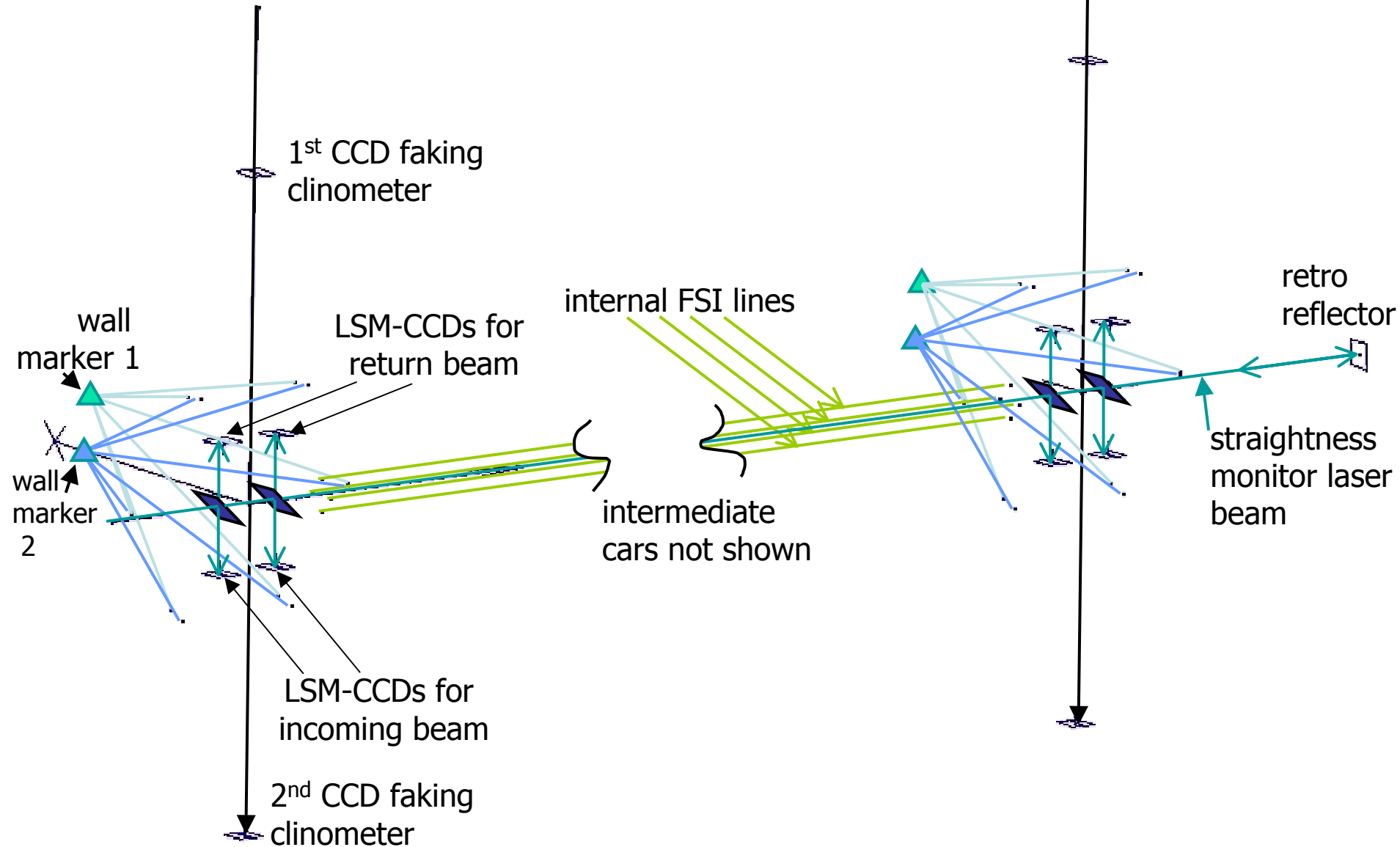


- **Simulgeo**: simulation and reconstruction software for optogeometrical systems.
- (L. Brunel, CMS note 1998/079)
- Many features:
 - Laser beams
 - CCD cameras
 - Mirrors
 - Distancemeters
 - ...
- Description of mechanical support by grouping various objects into local frames

Simulgeo Model of RTRS only first and last car shown

Laser beam parallel to Gravity @ car 1

Laser beam parallel to Gravity @ car 6



Next Mile-Stones

- Full custom DAQ by end 2004
- Full sensor integration by spring 2005
- First car works in Oxford Summer 2005
- 3-car LiCAS prototype in DESY tunnel by autumn 2005
- The 3-car prototype works end 2005
- Next generation train for X-FEL mid 2006

Future Plans

- Get 2nd generation LiCAS train into X-FEL tunnel
- Stake-Out instrument to measure accelerator components against wall markers
- Michelson enhanced FSI (M-FSI) for fast stabilisation of final focus magnets
- Accelerator simulations with realistic survey boundary conditions
- Fiducialisation of accelerator components